

TUSK DRY DIAMOND CORE BITS - USER GUIDE

- * Use rotary action only.
- * Hammer action may be used for pilot hole in hard concrete but switch back to rotary before the core bit starts cutting
- * Small holes, higher speed. Large holes, lower speed.
- * When 20mm depth reached, stop and remove the pilot drill, then continue.
- * If pilot bit is not being used, start on an angle and gradually straighten to avoid skipping
- * Use a gentle push-pull movement to drill the hole, this allows the drill to cool slightly and clears the hole of cuttings
- * Stop regularly for cooling breaks and to check for any damage to diamond tips
- * If material is thicker than 250mm, use a longer pilot bit to drill all the way through, then use this hole as your guide to complete the hole from the other side. Max 500mm
- * If blunting occurs, sharpen it up by running in a soft abrasive material like mortar, sandstone or soft masonry block

ALWAYS use correct safety gear, including gloves and safety glasses

WHY TUSK?

> Quality > Speed > Performance > Dry cutting > Life span

With over 30 years in abrasives manufacturing, TUSK is a premium brand of TRADE quality cutting, grinding and drilling tools. TUSK is recognised for its commitment to cutting time and workload.